



# SIAT

M. J. MAILLIS GROUP

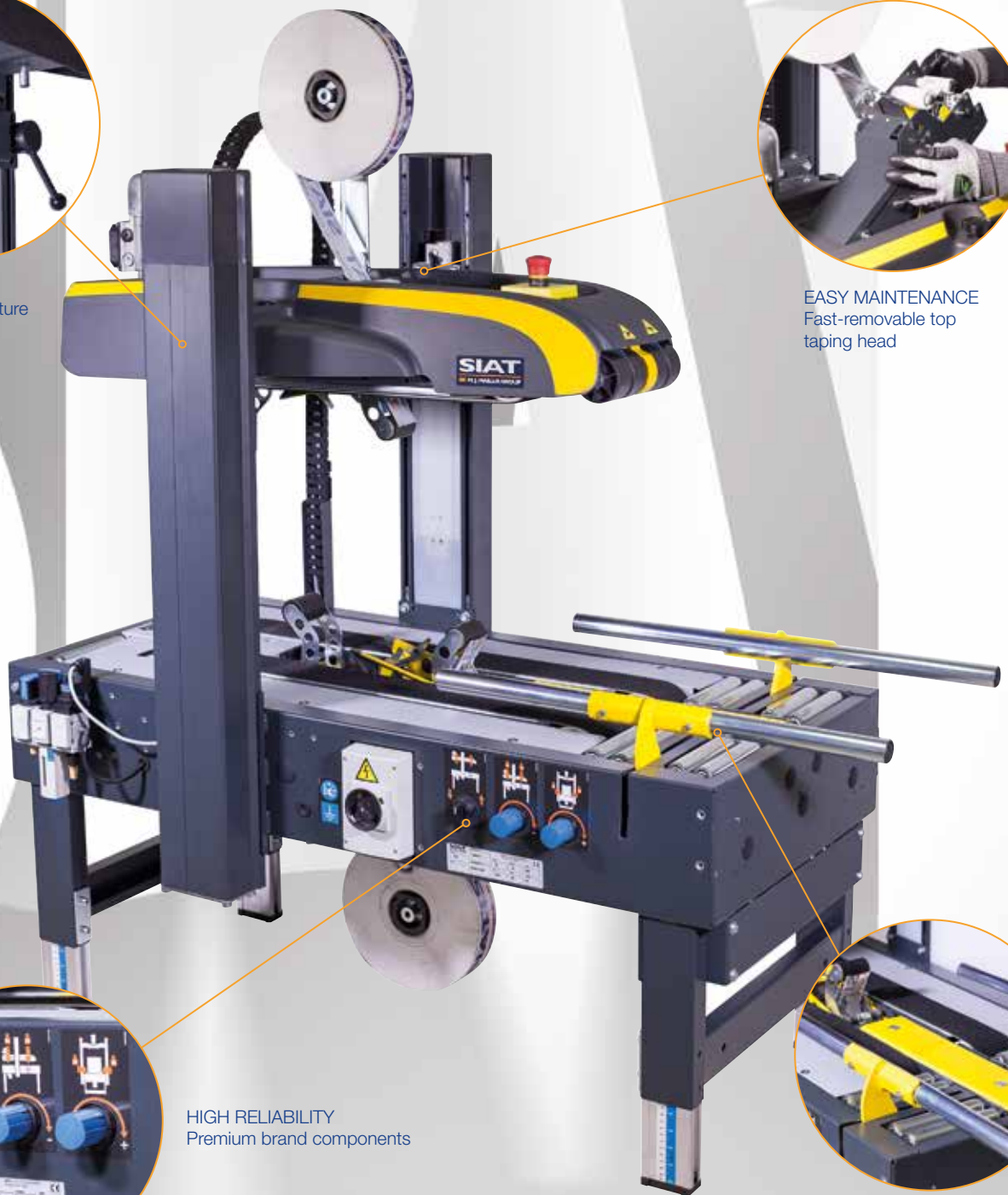
## SR20 Semi Automatic Carton Sealers



**STRONG DESIGN**  
Solid H frame structure



**EASY MAINTENANCE**  
Fast-removable top taping head



**HIGH RELIABILITY**  
Premium brand components



**PERFECT CONTROL**  
Thanks to the 4 belts and the random adjustment on the box size



The semi-automatic case sealer **SR20** represents the ideal solution when your packaging line processes boxes with different dimension. Thanks to the 4 belts box control, the sealing process is always guaranteed without jams, also in case of overstuffed and empty boxes. The pneumatic system allows a fast adaptation to a large range of box dimensions. The robust dual masts frame and the branded components make the **SR20** ready for round-the-clock applications. The historical SIAT machines reliability is always guaranteed! The fast-removable taping head, the easy access to the motors and the clear cable management allow an efficient check of the machine, facilitating maintenance operations.



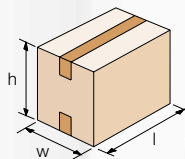
> **Machine dimensions**  
Dimensioni macchina  
Machinmessungen  
Dimensions de la machine  
Dimensiones de máquina

Packaging size / weight			LxWxH 
> <b>SR20</b>	170	190	130x78x115

> **SR20**

	Min.	Max
L	1240	-
L1	1395	-
W	740	-
H	1265	1605
cbh	485	825
AS 77	cbh +110	cbh +110
AS 80	cbh +160	cbh +160

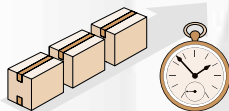
> **Box dimensions**  
Dimensioni delle scatole  
Kartonabmessungen  
Dimensions des boîtes  
Dimensiones de cajas



> **SR20**

	K11R std. / K12R on demand	
	Min.	Max
l	150	∞
w*	140 / 170	500
h	100	500

> **Production capacity**  
Capacità di produzione  
Produktionskapazität  
Capacité de production  
Capacidad de producción

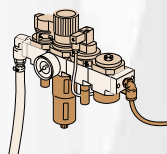


> **SR20**

	Bph
Max pcs.*	900

\* Always based on shorter manageable box

> **Air consumption**  
Consumo aria  
Druckluftverbrauch  
Consommation air comprimé  
Consumo de arie

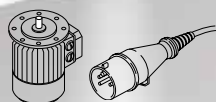


> **SR20**

	NL.
Cycle	9

from 5,5 bar to 7 bar

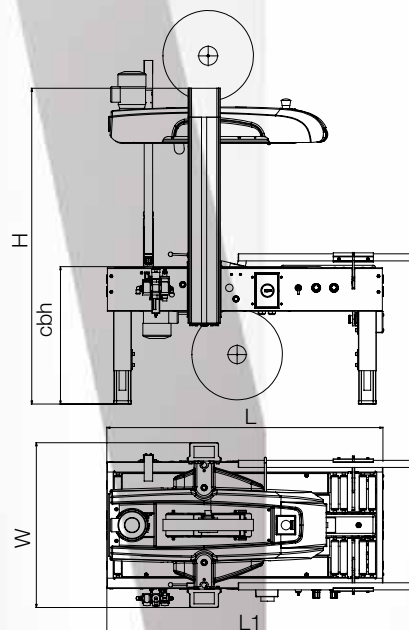
> **Standard voltage**  
Voltaggio standard  
Standardspannung  
Tension standard  
Voltaje estándar



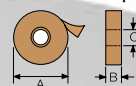
> **SR20**

380/415V - 50Hz - 3P	
Amps	1,08
Power kW	0,26
Phase	3Ph + N + PE

> **SR20**



> **Taping units**  
Unità nastranti  
Verschliesseinheiten  
Unités enrubanneuses  
Unidades de precinto



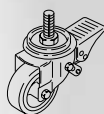
	K11R/ K12R
	mm
A	410 Max
B	50 / 75
C	76

> **Optionals**  
Accessori  
Zubehör  
Accessories  
Accesorios

> **AS80**  
Higher legs  
Set gambe più alte  
Höhere Stützen  
Pieds plus hauts  
Patas más altas



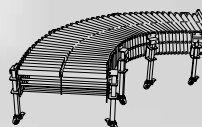
> **AS77**  
Casters  
Set ruote  
Rädchen  
Roulettes  
Ruedas



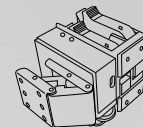
> **RG**  
Roller conveyor  
Piani a rulli  
Rollenbahnen  
Plans à rouleaux  
Rodillos libres



> **GTL - GTR**  
Extendable conveyor  
Rulliera estensibile  
Ausziehbare rollenbahnen  
Convoyeur extensible  
Rodillos extensibles



> **K-125 / K-250**  
Inkjet printer  
Stampante ad inchiostro  
Tintenstrahldrucker  
Marqueur à jet d'encre  
Impresora de inyección de tinta



# SIAT

MAILLIS

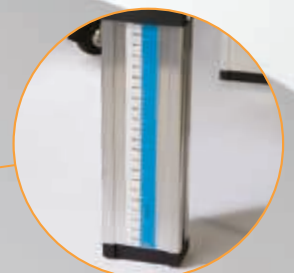
## SR46 Semi-Automatic Carton Sealers



Descent limiting device



Pneumatic centering unit



Aluminium telescopic legs

CE

 certis  
benelux

SR46 is a semi-automatic sealing machine with random adjustment. The machine consists of a metal structure painted with epossidic paint and columns in aluminium. The sliding plan of boxes is made up of galvanized rolls and stainless steel plate.

**Working Cycle:** the operator folds the top flaps and moves box forward in the machine until it is taken away by drive belts. The case sealer adjusts itself according to the box size and proceeds with the top and bottom sealing.

The machine has been designed in compliance with CE regulations.



other languages: [www.siat.com](http://www.siat.com)



> Taping units  
Unità nastranti  
Verschliesseinheiten  
Unités enrubanneuses  
Unidades de precinto

> K12R  
TOP VERSION



> K12R  
BOTTOM VERSION



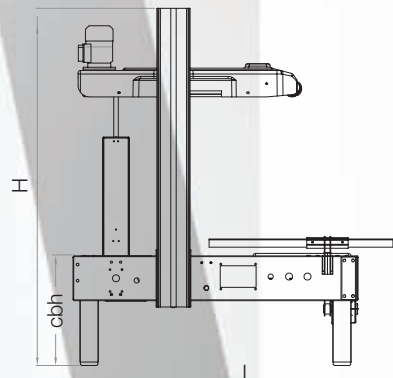
> Machine dimensions  
Dimensioni macchina  
Machinemessungen  
Dimensions machine  
Dimensiones de máquina

Size / Weighth packaging			LxWxH 
> SR46	180	225	135x105x155

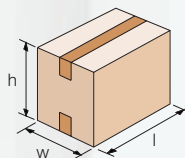
> SR46

	Min.	Max
L	1395	-
W	890	-
H	1560	1900
cbh	480	800
AS 77	cbh +110	cbh +110
AS 80	cbh +160	cbh +160

> SR46

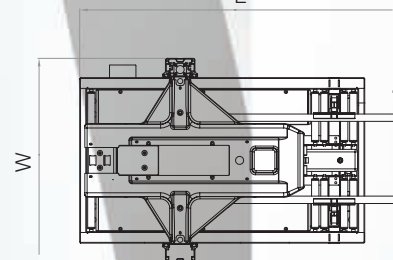


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Dimensioni delle scatole  
Kartonabmessungen  
Dimensions des boîtes  
Dimensiones de cajas

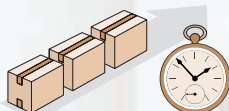


> SR46

	K12R	
	Min.	Max
l	150	∞
w	170	650
h	100	650



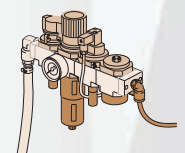
> Production capacity  
Capacità di produzione  
Produktionskapazität  
Capacité de production  
Capacidad de producción



> SR46	Bph
Max pcs.*	900

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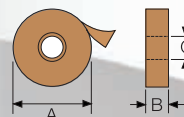


> SR46	NL.
Cycle	9

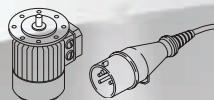
from 5,5 bar to 7 bar

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Unità nastranti  
Verschliesseinheiten  
Unités enrubanneuses  
Unidades de precinto

	K12R
	mm
A	410 Max
B	75
C	76



> Standard voltage  
Votaggio standard  
Standardspannung  
Tension standard  
Voltaje estándar



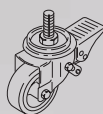
> SR46	
380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	1,08
Power kW	0,26
Phase	3Ph + N + PE

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Accessori  
Zubehör  
Accessories  
Accesorios

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